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- 2. That the translator responsible for the attached translation is well acquainted with the German and English languages.
- 3. That the attached is, to the best of RWS Group Ltd knowledge and belief, a true translation into the English language of the accompanying copy of the specification filed with the application for a patent in Germany on April 19, 2002 under the number 102 17 565.9.
- 4. That I believe that all statements made herein of my own knowledge are true and that all statements made on information and belief are true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the patent application in the United States of America or any patent issuing thereon.

For and on behalf of RWS Group Ltd
The 4th day of July 2007

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Description

Semiconductor component comprising an integrated latticed capacitance structure

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The present invention relates to a semiconductor component having a semiconductor substrate on which an insulating layer is produced, the insulating layer having a capacitance structure produced in it.

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Most analog circuit parts of hybrid digital/analog circuits require capacitors having a high capacitance value, a high level of linearity and high quality. In order to keep the costs for fabricating the component as low as possible, it is necessary for the fabrication of the capacitance structures to require as few process as possible. In addition, the progressive miniaturization of the components and integrated circuits also entails the demand for as little area requirement as possible for the capacitance structure.

A capacitance structure which is known in the prior art is known from patent specification DE 198 50 915 Cl. A structure which is in the form of a "sandwich capacitance" has two conductive foils which have been applied to a semiconductor substrate and are isolated from one another by a dielectric layer. The top foil resting on the dielectric layer is connected to at least one of the two connecting conductors for the capacitance via at least one conductive air bridge. Parasitic inductances in the capacitance are largely by virtue of compensated for the two connecting conductors being connected to one another by at least one highly resistive line which bridges capacitance.

A further design for a capacitance structure is known from patent specification US 5,208,725. On a semiconductor substrate, a plurality of first lines in

strip form are arranged parallel to one another. Isolated by a dielectric layer, a plurality of second lines are arranged congruently on these first lines. By virtue of vertically and laterally adjacent lines being different potentials, both capacitances between lines situated above one another and capacitances between adjacent lines in one plane are produced. A substantial drawback of this structure is that minimal shift in the metal lines arranged above one another reduces the vertical capacitance components to a relatively great extent and reduces the share of the useful capacitance.

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A further capacitance structure is known from Aparicio, and Hajimiri, A.: Capacity Limits and Matching 15 Properties of Lateral Flux Integrated Capacitors; IEEE Custom Integrated Circuits Conference, San Diego, 2001. Vertically arranged bar structures arranged symmetrically with respect to one another. Each of the bars is constructed from metal regions and 20 via regions, which are arranged alternately on one another. The spots of metal on a bar are at a common potential. Spots of metal on adjacent bars are at different potentials. The via regions respectively make contact with two adjacent metal regions on a bar. 25 Fabricating this structure is very complex masking steps are required - and the capacitance density is limited by the minimum size of the metal regions in the bars. The size of these metal regions is much larger than the size of the via regions in the 30 bars, however, which is down to the fact that the demands placed on masks for fabricating the metal regions are different than those on masks used fabricate the via regions. Α drawback of these 35 capacitance structures is that the parasitic capacitance with respect to the substrate is relatively large and is essentially the same size regardless of the orientation of the capacitance structure - original

orientation or vertical rotation through 180° - with respect to the substrate.

Patent specification US 5,583,359 has disclosed capacitance structure for an integrated circuit. 5 this case, a plurality of metal plates which form the electrodes of a stack capacitor are arranged above one another, isolated by dielectric layers. An edge region of each metal plate has a cutout which contains, in the 10 plane of the metal plate, a metal line (in the form of a strip) insulated from the respective plate. Contact with the metal lines is respectively made from both sides using via connections, as a result of which firstly all plates in odd-numbered positions secondly all plates in even-numbered positions in the 15 stack are electrically connected to one another. As a result of the plates in even-numbered positions being connected to a first connecting line and the plates in odd-numbered positions being connected to 20 connecting line, adjacent plates are at different potentials and form respective pairs of electrodes in a plate capacitor. The capacitance surface is thus formed essentially by the plate surfaces. In one alternative embodiment, one of the electrodes of the capacitor is in the form of a homogeneous metal plate 25 which is surrounded by a frame which is arranged at a distance from the metal plate and is at a different potential than the metal plate. Regardless of their arrangement with respect to the substrate, capacitance structures shown have a relatively high 30 parasitic capacitance. In a series of novel applications in which capacitance structures desirable or necessary to produce required, it is capacitance structures in which at least one electrode structure of the capacitance has a relatively low, 35 ideally no, parasitic capacitance relative to the in comparison with the second electrode substrate structure.

It is therefore an object of the present invention to provide a semiconductor component having an integrated capacitance structure where the ratio of useful capacitance to parasitic capacitance can be improved.

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This object is achieved by a semiconductor component which has the features of patent claim 1.

A semiconductor component has a semiconductor substrate on which a layer system comprising one or more insulating layers and dielectric layers is arranged. This insulating layer or this insulating layer system has a capacitance structure produced in it.

In line with the invention, the capacitance structure 15 has a first substructure which is produced essentially entirely in a first plane and has two elements. A first of the substructure is in the form of a latticed region which has a plurality of cohesive, 20 metal frame structures. The latticed region extends essentially parallel to the substrate surface and may be produced in a metallization plane, in particular. The latticed region is electrically connected to a first connecting line. The second element of the first substructure are electrically conductive regions which 25 are arranged in the cutouts in the latticed region. Each electrically conductive region is arranged in one of the cutouts at a distance from the edge regions of this cutout. The electrically conductive regions are electrically connected to a second connecting line. 30

This permits a capacitance structure having а relatively small parasitic capacitance, which furthermore relatively simple to fabricate - few mask steps - and requires little space. This means that it 35 is possible to produce even the smallest capacitance structures with relatively high useful capacitance and an improved useful capacitance to parasitic capacitance ratio.

In one advantageous configuration, the electrically conductive regions are in the form of metal plates or in the form of electrically conductive node points, each node point being able to be in the form of one end of a via connection or else a connection connecting two respective via connections. The via connections may be in the form of electrical connections electrically connect substructures of the capacitance structure or electrically connect a substructure of the capacitance structure and a region of the semiconductor component which is not part of the capacitance structure.

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In one preferred embodiment, the capacitance structure has a second substructure which is produced parallel to and at a distance from the first substructure in the insulating layer and is electrically connected to the first substructure. The second substructure has a metal, cohesive latticed region.

This means that it is possible to increase the ratio of useful capacitance to parasitic capacitance in the capacitance structure, with one electrode structure having a minimum parasitic capacitance relative to the substrate in comparison with the second electrode structure.

One advantageous exemplary embodiment is characterized in that the second substructure is of essentially the 30 same design as the first substructure, and the two substructures are arranged vertically offset from one such that crossing points in the another region of the first substructure are arranged vertically above the electrically conductive regions of 35 the second substructure, and the electrically conductive regions of the first substructure are arranged vertically above the crossing points in the latticed region of the second substructure.

Preferably, the two substructures are electrically connected by means of via connections. Provision may be made each of the vertically aligned comprising an electrically conductive region and a crossing point to be electrically connected by means of via more connections. Depending technology used for fabricating the capacitance structure or for the semiconductor component, this may respectively be used to provide a relatively good and secure electrical connection between the individual planes or the substructures.

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Α further exemplary embodiment is advantageously characterized in that the second substructure has just 15 one metal latticed region which is offset from the first substructure such that the crossing points in the latticed region of the second substructure are arranged vertically below the electrically conductive regions of 20 the first substructure. The electrical connection between the first and second substructures preferably produced by via connections, with electrical connection between the electrically conductive regions of the first substructure and the crossing points in the latticed region being formed. 25 embodiment has a particularly low parasitic capacitance. Particularly as a result of the second substructure closer to the substrate, which is just in the form of latticed a structure, an electrode structure is produced which has a considerably reduced 30 parasitic capacitance relative to the substrate as compared with the other electrode structure of the total capacitance structure.

A further advantageous configuration is characterized by a third substructure of the capacitance structure. The third substructure is in the form of a metal plate and is arranged between the substrate surface and the second substructure. The third substructure may be electrically connected by means of via connections to the electrically conductive regions or to the crossing points in the latticed region of the second substructure.

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Further advantageous configurations of the inventive semiconductor component are specified in the subclaims.

A plurality of exemplary embodiments of the inventive semiconductor component are explained in more detail below with reference to schematic drawings, in which:

- Figure 1 shows a perspective illustration of a first exemplary embodiment of a semiconductor component based on the invention;
- Figure 2 shows a perspective illustration of a second exemplary embodiment of the semiconductor component based on the invention;
- Figure 3 shows a perspective illustration of a third exemplary embodiment of the semiconductor component based on the invention;
  - Figure 4 shows a perspective illustration of a fourth exemplary embodiment of the semiconductor component based on the invention;
- 25 Figure 5 shows the plan view of a semiconductor component as shown in one of Figures 1 to 3; and
  - Figure 6 shows the plan view of a further embodiment of the semiconductor component.

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In the figures, elements which are the same or have the same function are denoted by the same reference symbols.

A semiconductor component based on the invention (Figure 1) has a capacitance structure K which is produced in an insulating layer or insulating layer system (not shown). The insulating layer and the capacitance structure K are arranged on a semiconductor

substrate (not shown). In the exemplary embodiment, the capacitance structure K has a first substructure Tla. The substructure Tla is produced from a metal latticed region Gla and a plurality of metal plates Pla. Each of the cutouts in the latticed region Gla has a metal plate Pla centrally arranged in it. The metal plates Pla and the latticed region Gla are produced in one metallization plane M1, the latticed region G1a being electrically connected to a first connecting line (not shown) and forming an electrode for the capacitance structure K. The metal plates Pla are electrically connected to a second connecting line (not shown). first useful capacitance components capacitance structure in the metallization plane M1. These capacitance components  $C_1$  (shown in Figure 5) are respectively formed between the surface regions of the latticed region Gla and of a metal plate Pla which are opposite one another in the metallization plane M1.

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The capacitance structure K has a second substructure 20 which is produced in line with the first substructure Tla. The substructure Tlb is produced in a metallization plane M2 which is produced parallel to and at а distance from the metallization plane M1, the two metallization planes 25 being isolated from one another by the insulating layer or by a dielectric layer produced in the insulating layer system. The substructure T1b has a latticed region G1b and metal plates Plb. The substructure T1b is arranged offset from the first 30 substructure Tla in the x-y plane, specifically such that the metal plates P1b are arranged vertically below the crossing points KP in the latticed region Gla of the first substructure Tla.

Each of the crossing points KP in the latticed region Gla is electrically connected to the metal plate Plb arranged vertically below, and each metal plate Pla is

latticed region G1b which is arranged vertically below, by means of via connections v. the In exemplary embodiment, each electrical connection between crossing point KP and a metal plate is produced using a single via connection V. Provision may also be made for two or more via connections V to be produced between a crossing point KP and a metal plate.

electrical The connection between the first substructure Tla and the second substructure Tlb via 10 the via connections V electrically connect the metal plates P1b to the first connecting line electrically connect the latticed region G1b to the second connecting line. This forms further useful capacitance components. Firstly, further capacitance 15 components  $C_1$  are produced in the x-y plane between the opposing surface regions of the metal plates Plb and the latticed region G1b. Capacitance components  $C_2$  are formed between the latticed regions Gla and Glb at the 20 points at which surface regions of the lattice structures intersect when viewed in the z direction corresponding to a plan view of Figure 1. By way of example and by way of representation of all other capacitance components C2 produced in this manner, 25 single instance is shown in Figure 1. capacitance components  $C_3$  contributing to the useful capacitance of the capacitance structure K are produced between the via connections V. In this case, the via connections V producing an electrical connection between the metal plates Pla and the crossing points KP 30 in the latticed region G1b are connected to the second connecting line and have a different potential than the connections V which produce an electrical connection between the crossing points ΚP in latticed region Gla and the metal plates Plb. By way of 35 example and by way of representation of all other capacitance components  $C_3$  produced in this manner, a single instance is shown in Figure 1.

A further substructure Tlc of the capacitance structure produced in the metallization plane М3. substructure T1c is likewise produced in line with the first substructure Tla and has a metal latticed region G1c whose cutouts contain metal plates P1c. substructure T1c is arranged essentially congruently with respect to the substructure Tla. As a result, the crossing points KP in the latticed region G1c of the substructure T1c are arranged vertically below metal plates P1b, and the metal plates P1c are arranged vertically below the crossing points KP in the latticed region G1b of the substructure T1b. Via connections V electrical connections the between respective crossing points KP and the metal plates P1b and Plc.

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the

substructures

This means that the latticed region Glc is electrically connected to the first connecting line, and the metal plates Plc are electrically connected to the second connecting line.

On the basis of the explanations above, capacitance components  $C_1$  are produced between the metal plates Plc and the latticed region Glc in the x-y plane. Capacitance components  $C_2$  are produced between the substructures Tlb and Tlc in line with those between

and

Tlb.

Similarly,

capacitance components  $C_3$  are produced between the via connections V which are at different potentials.

T1a

This structure allows a significant reduction in the parasitic capacitance between the capacitance structure K and the substrate.

A further exemplary embodiment is shown in Figure 2. The capacitance structure K corresponds essentially to that shown in Figure 1. One difference is that the third substructure Tlc is constructed merely from the latticed region Glc. This admittedly means that the

useful capacitance does not have the capacitance components  $C_1$  in the metallization plane M3 or the capacitance components between the via connections V which are at different potentials between the substructure T1b and the substructure T1c. omitting the metal plates P1c significantly reduces the parasitic capacitance.

A further exemplary embodiment is shown in Figure 3.

The capacitance structure K corresponds essentially to that in Figure 1. One difference in this example is that the substructure T1c is in the form of a single-piece metal plate MP which is connected by means of via connections V to the metal plates P1b of the substructure T1b and is thus electrically connected to the first connecting line.

The further capacitance structure K of a semiconductor component based on the invention is shown in Figure 4. This capacitance structure K corresponds to that in 20 Figure 1. In this exemplary embodiment, the metal plates Pla, P1b and P1c have been replaced electrically conductive node points KNa to KNc, which are produced between via connections V in the exemplary embodiment. If the capacitance structure K comprises, 25 by way of example, merely the substructures Tlc latticed region G1c and node points KNc - and the substructure T1b - latticed region G1b and node points KNb - then the node points KNb and KNc are respectively in the form of end points of a via connection V. 30

Provision may also be made for the capacitance structure K to be constructed from the two substructures T1b and T1c the desiqn of corresponds to that of a first substructure - and for 35 the via connections V extending upward from the node points KNb in the positive z direction to make contact with a region of the semiconductor component which is no longer part of the capacitance structure K.

The capacitance components  $C_1$ ,  $C_2$  and  $C_3$  (not shown) contributing to the useful capacitance of the capacitance structure K are produced essentially in line with those in the capacitance structure shown in Figure 1.

Figure 5 shows a plan view of a substructure such as is implemented in the substructure T1a, for example. The latticed region G1a has square cutouts which respectively contain a centrally arranged square metal plate P1a. The capacitance components C1 are formed between each of the opposing surface regions.

15 Figure 6 shows a further plan view of a substructure. In this example, a latticed region, for example Gla, is in a form such that it has circular cutouts which respectively contain a round metal plate, for example Pla.

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In all of the exemplary embodiments, the substructure Tlc is closest to the semiconductor substrate.

The exemplary embodiments are each shown and explained with three metallization planes M1 to M3. Provision may also be made for just one, two or more than three metallization planes to be produced which have a respective substructure produced in them, each metallization plane having the same substructure or a respective different substructure produced in it.

## Patent Claims

- 1. A semiconductor component having a semiconductor substrate and having an insulating layer produced on the semiconductor substrate and having a capacitance structure (K) produced in the insulating layer, characterized in that
- the capacitance structure (K) has a first substructure (Tla) which has a cohesive latticed metal region (Gla) which extends essentially in one plane (M1) parallel to the substrate surface and is electrically connected to a first connecting line, and
- which first substructure has electrically conductive regions (Pla; KN) which are arranged in the cutouts in the latticed region (Gla) of the first substructure (Tla) at a distance from the edge regions of the cutouts in the plane (M1), and the electrically conductive regions (Pla; KN) are electrically connected to a second connecting line.
- The semiconductor component as claimed in claim 1, characterized in that the electrically conductive
   regions are metal plates (Pla to Plc) or node points (KN) between via connections.
  - 3. The semiconductor component as claimed in either of claims 1 and 2,
- 30 characterized in that
  the capacitance structure (K) has a second substructure
  (T1b) which is produced parallel to and at a distance
  from the first substructure (T1a) and which has a
  metal, cohesive latticed region (G1b), the first and
  35 second substructures (T1a, T1b) being electrically
  connected.
  - 4. The semiconductor component as claimed in claim 3, characterized in that the second substructure (T1b) is

of the same design as the first substructure (T1a), and the two substructures (T1a, T1b) are arranged offset from one another such that the electrically conductive regions (P1a) of the first substructure (T1a) are arranged vertically above the crossing points (KP) in the latticed region (G1b) of the second substructure (T1b), and the crossing points (KP) in the latticed region (G1a) of the first substructure (T1a) are arranged vertically above the electrically conductive regions (P1b) of the second substructure (T1b).

5. The semiconductor component as claimed in either of claims 3 and 4, characterized in that

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- the crossing points (KP) in the latticed region (Gla) 15 the first substructure (T1a) are electrically connected to the electrically conductive regions (P1b) of the second substructure (T1b) which are arranged vertically below, and the electrically conductive regions (Pla) of the first substructure (Tla) 20 electrically connected to the crossing points (KP) in the latticed region (G1b) of the second substructure (T1b) which are arranged vertically below, by means of at least one respective via connection (V).
- The semiconductor component as claimed in claim 3, characterized in that the latticed region (G1b) of the second substructure (T1b) is offset from the first substructure (T1a), so that the electrically conductive regions (P1a) of the first substructure (T1a) are arranged vertically above the crossing points (KP) in the latticed region (T1b) of the second substructure (G1b).
- 7. The semiconductor component as claimed in claim 6, characterized in that the electrically conductive regions (Pla) of the first substructure (Tla) and the crossing points (KP) in the latticed region (Glb) of the second substructure (Tlb) are electrically

connected by means of one or more respective via connections (V).

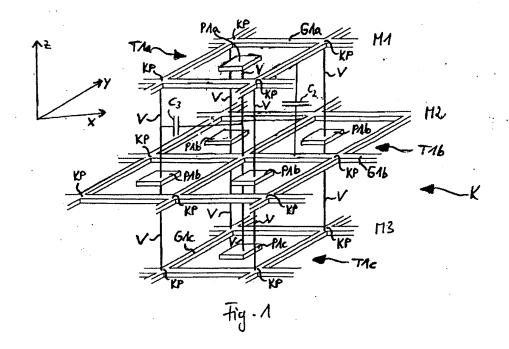
- 8. The semiconductor component as claimed in one of claims 3 to 7, characterized in that a further substructure is in the form of a metal plate (MP) which is electrically connected to the crossing points (KP) in a latticed region (Gla; Glb) of a substructure (Tla, Tlb) or to the electrically conductive regions (Pla, Plb) by means of one of more respective via connections (V).
- 9. The semiconductor component as claimed in one of the preceding claims, characterized in that the latticed regions (Gla to Glc) have at least two square or round cutouts.

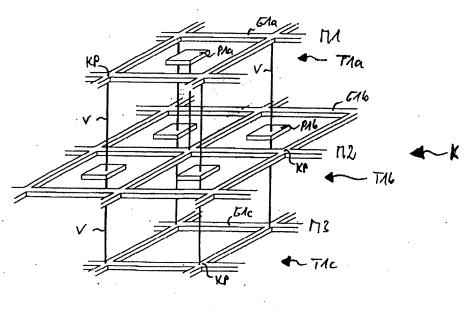
Abstract

Semiconductor component comprising an integrated latticed capacitance structure

An insulating layer which is produced semiconductor substrate has a capacitance structure (K) produced in it. The capacitance structure (K) has at least one first substructure (Tla) which has a metal latticed region (Gla to Glc) and electrically conductive regions (Pla to Plc) which are arranged in the cutouts in the latticed region (Gla to Glc), the latticed region (Gla to G1c) being electrically connected to first connecting line, electrically conductive regions (Pla to Plc) being electrically connected to a second connecting line.

(Figure 1)





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